



CREATE GOOD PRODUCTS WITH HEART

好产品用心创造

包装机械手册

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COMPANY PROFILE

公司简介

集研发、制造、销售、服务于一体的生鲜包装设备及生鲜包装耗材的专业厂家，自成立以来，在国内外生鲜产业约有6000家用户，年销售量设备达到700多台，生鲜包装材料年生产达5000吨。公司专注于生鲜包装领域，密切关注国内外生鲜保鲜包装科技动态，洞悉市场生鲜包装方式变化，凭借敏锐的市场洞察力，结合客户实际需求，不断摸索、创新，开发出一系列具有国际领先水平的生鲜包装设备。公司以专业的研发技术、完善的产品系列、卓越的产品品质、优良的售后服务受到客户的一致好评。

Equipment Co., Ltd. is a professional manufacturer of fresh packaging equipment and fresh packaging materials, which integrates R & D, manufacturing, sales and service. Since its establishment, there are about 6000 users in the domestic and foreign fresh industry, with an annual sales volume of more than 700 sets of equipments and an annual production of 5000 tons of fresh packaging materials. The company focuses on the field of fresh packaging, pays close attention to the technological trends of fresh packaging at home and abroad, has insight into the changes in the way of fresh packaging in the market, with keen market insight, combined with the actual needs of customers, continues to explore and innovate, and develops a series of fresh packaging equipment with international leading level. With professional R & D technology, perfect product series, excellent product quality and excellent after-sales service, the company has been highly praised by customers.

STRETCH FILM PACKAGING MACHINE SERIES

保鲜膜包装机系列

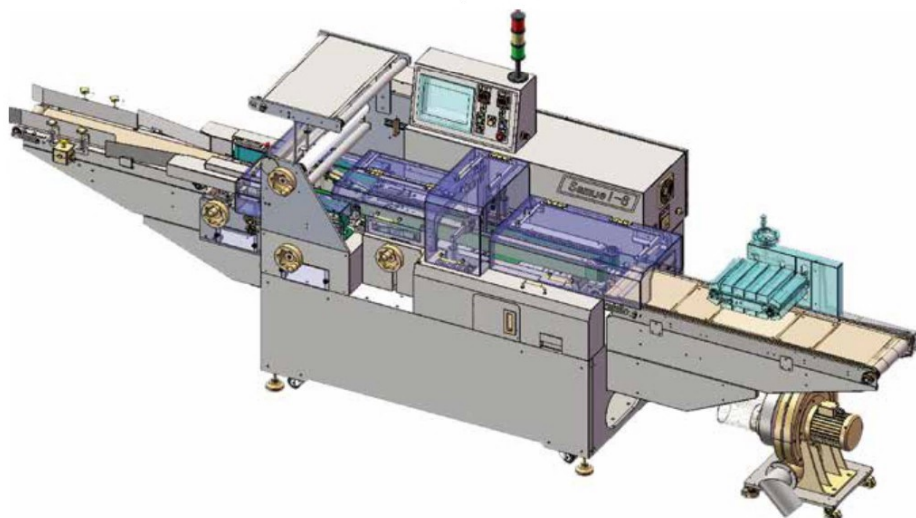
保鲜膜包装机系列 STRETCH FILM PACKAGING MACHINE SERIES

*通过全伺服马达系统,可以获得高速稳定的制袋效果,

能够容易实现兼容包装、最多设定64种产品。

*降低了膜使用量、实现了紧凑的包装。

*主体主要使用铝·不锈钢材料,清洁性·持久性卓越。



高速保鲜膜包装机

型号:samuel-8

包装速度: 80-120盒/分钟 (视包材和样品而定)

包膜宽度: 220-550mm

包膜厚度: 10-12.5 μ m

托盒范围: L=100-400mm, W=80-210mm, H=15-80mm

电 压: AC380V

机器重量: 1000kg

长 宽 高: 4224 \times 968 \times 1454mm

*Through the full servo motor system, high-speed and stable bag making effect can be obtained, and it is easy to realize compatible packaging, with up to 64 kinds of products set

*The amount of film used is reduced and the compact packaging is realized.

*The main body is mainly made of aluminum and stainless steel with excellent cleanliness and durability



High speed stretch film packaging machine

Model : samuel-8

Capacity: 80-120 pcs / min (depending on the packaging materials and products)

Film width: 220-550mm

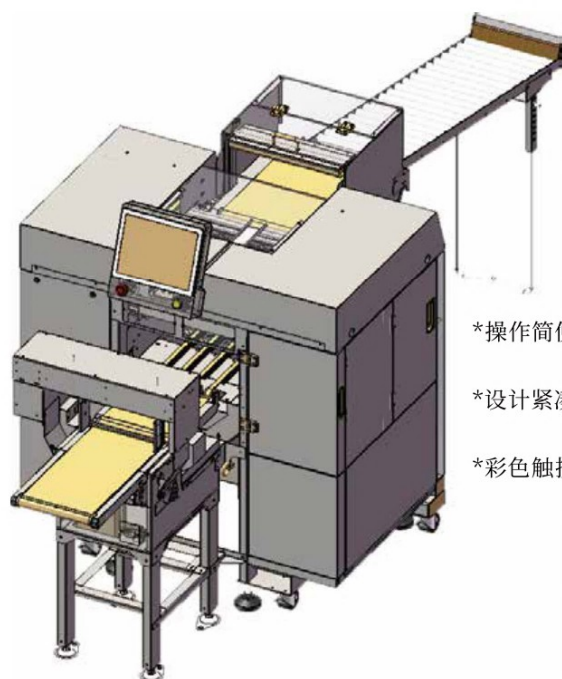
Film thickness: 10-12.5 μ M

Tray range: l = 100-400mm, W = 80-210mm, H = 15-80mm

Voltage: AC380V

Machine weight: 1000kg

Length width height: 4224 \times 968 \times 1454mm



*操作简便

*设计紧凑巧妙, 占地少, 易清理;

*彩色触摸显示屏, 操作界面可自由编辑;

中速保鲜膜包装机

型号:samuel-9

包装速度: 30盒/分钟 (视包材和样品而定)

包膜宽度: 300-500mm

包膜厚度: 10-12.5 μ m

托盒范围: L=130-350mm W=80-230mm H=10-150mm

电 压: AC220V

机器重量: 450kg

长 宽 高: 2950 \times 1060 \times 1370mm

* Easy to operate, set weighing, packaging, labeling in one;

* Compact and ingenious design, less land occupation, easy to clean;

* Color touch screen, the operation interface can be edited freely;

* The membrane exchange is simple and quick, and saves time.



Medium speed stretch film packaging machine

Model : samuel-9

Capacity: 30 pcs / min (depending on the packaging materials and products)

Film width: 300-500mm

Film thickness: 10-12.5 μ M

Tray range: L=130-350mm W=80-230mm H=10-150mm

Voltage: AC220V

Machine weight: 450kg

Length width height: 2950 \times 1060 \times 1370mm

*两种包装方式:
可带托盒包装
也可不带托盒包装
人机界面触摸屏

*一体化设计
无死角维护清洁便利
装拆便利
防护性好

*可兼容PVC/PE
各种国产进口包膜使用



*Two kinds of packaging methods: can pack with or without pallet box, human-machine interface touch screen, easy to operate;
*integrated design, no dead corner, convenient maintenance, convenient assembly and disassembly, good protection;
*compatible with various PVC / PE films.



立式裸包保鲜膜机

型号:samuel-10

包装速度: 17盒/分钟 (视包材和样品而定)
包膜宽度: 350-500mm
包膜厚度: 10-12.5μm
包装范围: L=80-280mm, W=90-200mm, H=10-150mm
电 压: AC220V/50Hz
包装重量: 100g-1Kg
长 宽 高: 950×800×1360mm

Naked stretch film packaging machine

Model : samuel-10

Capacity: 17pcs / min(depending on the packaging materials and products)
Film width: 350-500mm
Film thickness: 10-12.5μm
Pack range: L=80-280mm, W=90-200mm, H=10-150mm
Voltage: AC220V/50Hz
Package weight: 100g-1kg
Length width height: 950 × 800 × 1360mm

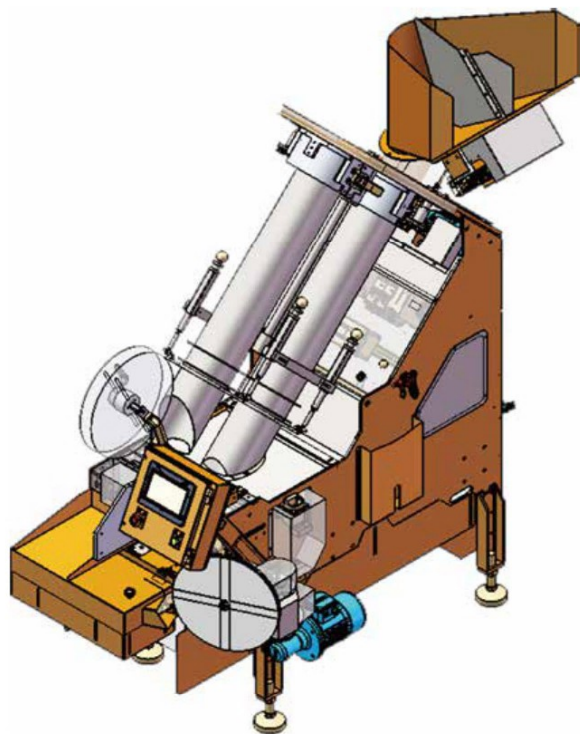
PACKAGING EFFECT OF STRETCH FILM

保鲜膜包装效果



NET BAG PACKING MACHINE SERIES

网袋包装机系列



立式斜管网袋机 VERTICAL INCLINED TUBE NET BAG MACHINE

- * 自动扎口机，斜管设置更好地处理产品；
- * 自动换网管，每分钟最多42袋；
- * 常规的包装尺寸，适合土豆、洋葱、柑橘，柚子等等；
- * 全新的触摸屏控制设计，直观简单可操作性强。

*Inclined tube for a better product handling
 *Up to 42 bags per minute Automatic net tube change
 *Ideal for potatoes, onions, citrus, Very regular pack size
 *New touch screen and Gircontrol ready, Wineglass label printer,
 Optional Bolduc tape dispense

型号: XW-35

包装速度: 40袋/分钟

(视包材和样品而定)

电 压: AC380V

功 率: 2000W

机器重量: 500kg

长 宽 高: 1920 × 945 × 2215mm

Model :XW-35

Capacity: 40 bag/ min

(depending on the packaging materials and products)

Voltage: AC380V

Power: 2000W

Machine weight: 500kg

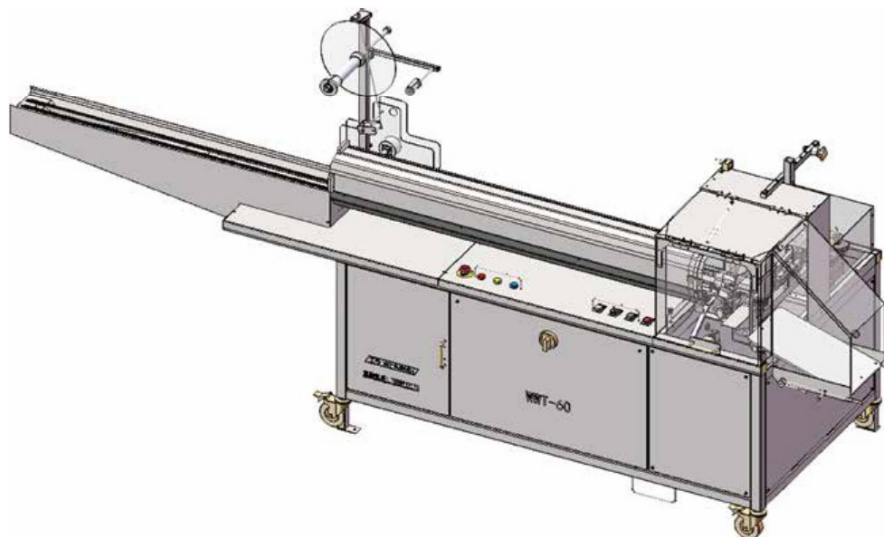
Length width height: 1920 × 945 × 2215mm



网袋包装机系列 NET BAG PACKING MACHINE SERIES

HORIZONTAL TRAY NET BAG MACHINE

卧式托盒网袋机



设备驱动电机采用变频控制，调速精度高，范围广能耗低，运行稳定可靠；

操作简单，一键控制，易于保养耗材更换简单快捷
可远程编辑标签内容。

The drive motor of the equipment adopts frequency conversion control, which has high speed regulation precision and wide range
Low energy consumption, stable and reliable
Simple operation, one key control, easy to maintain
The replacement of consumables is simple and fast
Remote editing of label printing content

型号: WWT-60

包装速度: 50袋/分钟

(视包材和样品而定)

电 压: AC380V

功 率: 1000W

机器重量: 300kg

长 宽 高: 3380×936×1535mm

Model :WWT-60

Capacity: 50 bag/ min

(depending on the packaging materials and products)

Voltage: AC380V

Power: 1000W

Machine weight: 300kg

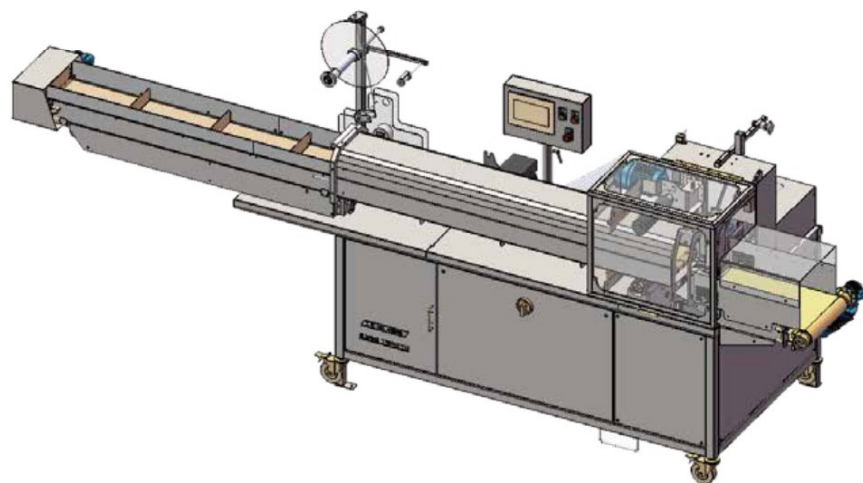
Length width height: 3380×936×1535mm



网袋包装机系列 NET BAG PACKING MACHINE SERIES

卧式网袋机

HORIZONTAL NET BAG PACKING MACHINE



1. 适用包装 0.5 至 2 公斤的蔬菜或水果;
2. 编织网或挤压网均可使用;
3. 细长的蔬菜也能包装, 如辣椒、西葫芦、黄瓜、茄子等;
4. 配有热敏标签打印机。

1. Suitable for packing 0.5-2 kg of vegetables or fruits;
2. Knited or extruded mesh can be used;
3. Slender vegetables such as peppers, zucchini, cucumbers and eggplant can also be packaged;
4. Equipped with thermal label printer.

型号 (Models): WW-60

电压 : AC380

功率 : 2 KW

效率 : 30-35 包/分钟

尺寸 : 3592×936×1534mm

Voltage : AC380

Power : 2 KW

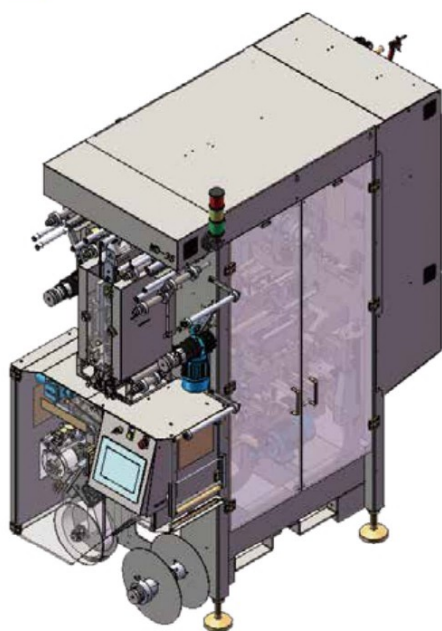
Efficiency : 30-35 packs per minute

Size : 3592×936×1534mm



大包装网袋机

Large packaging net bag packing machine



*Hot-melt net bag automatic
can make different bag formats
*Packing weight range: 250g-5kg (depending on the model)
*32 packs per minute
*Straps or holes can be added to the package
*Color touch screens and a simple menu interface make
it easy to operate
*Intelligent consumables detection can better control the
packaging process

热熔网袋自动装袋系统可制作不同的袋子格式
包装重量范围：250g - 5kg（视型号而定）
每分钟可包装32包成品
可以在包装中上添加提带或孔
彩色触摸屏和简单的菜单界面使操作更简单
智能耗材检测，可更好地控制包装过程

型号 (Model): WD-35

电 压: AC380V

Voltage: AC380V

功 率: 5500W

Power: 5500W

效 率: 32袋/分钟

Efficiency: 32bag/min

包装重量: 250g-5Kg/袋

Packing weight: 250g-5Kg/bag

重 量: 800Kg

Weight: 800Kg

长宽高: 1910×1180×2200mm

Length width height:

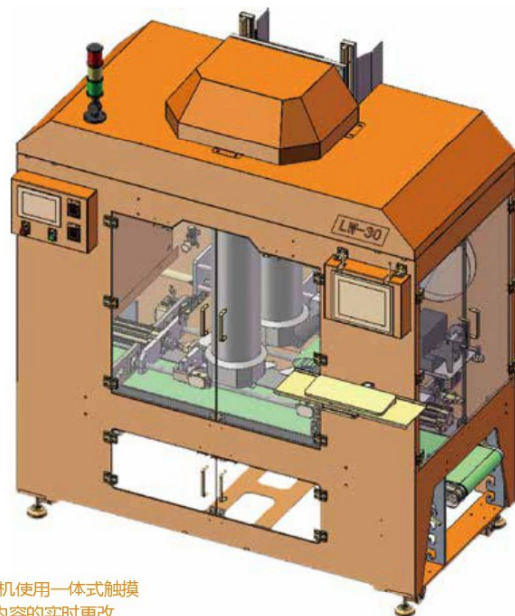
1910×1180×2200mm



网袋包装机系列 NET BAG PACKING MACHINE SERIES

直管网袋机

VERTICAL NET BAG PACKING MACHINE



技术特点:

1. 7英寸彩色触摸屏控制面板, 设备配置打印机使用一体式触摸PC对打印机进行控制, 满足客户对标签打印内容的实时更改。
2. 双料管设计, 并且可以自动旋转至有网袋的料管。不必在更换网袋时停机, 使得生产更加连续显著提升产能。两侧安装有缓冲机构, 可以有效缓冲物料下落时的冲击力, 保护物料不在下落时发生破损降低损耗。
3. 整机部件采用防尘设计, 可对粉尘较大物料进行包装, 使得设备运行更加稳定, 维护更加简单便捷。
4. 设备采用热封进行封口, 省去安装更换封口耗材所需的时间以及封口所需的耗材, 提高生产效率。
5. 产量: 30包/分钟。最小/最大包装重量: 200克到2.5千克。

Technical features:

1. 7-inch color touch screen control panel, device configuration printer using an all-in-one Touch PC to control the printer, to meet the customer's real-time changes to the label print content.
2. Double tube design, and can be automatically rotated to the mesh bag tube. No downtime during replacement of mesh bags, making production more continuous and significantly increased capacity. The buffer mechanism is installed on both sides, which can effectively buffer the impact force when the material falls, and protect the material from damage when falling to reduce the loss.
3. The whole machine parts adopt the dustproof design, can pack the big dust material, make the equipment run more stable, maintain more simple and convenient.
4. The equipment is sealed by heat seal, which saves the time needed to install and replace sealing consumables and the consumables needed for sealing. Improve production efficiency.
5. Capacity: 30 packs/min. Minimum/maximum packing weight: 200g to 2.5 kg.

型号 (Models): LW-30

电压: 380V 功率: 3 KW
频率: 50Hz 重量: 1000KG
包装速度: 30包/分钟
尺寸: L1900×W900×H2150

Voltage: 380V Power: 3 KW
Frequency: 50Hz Weight: 1000KG
Packing speed: 30包/分钟
Size: L1900×W900×H2150

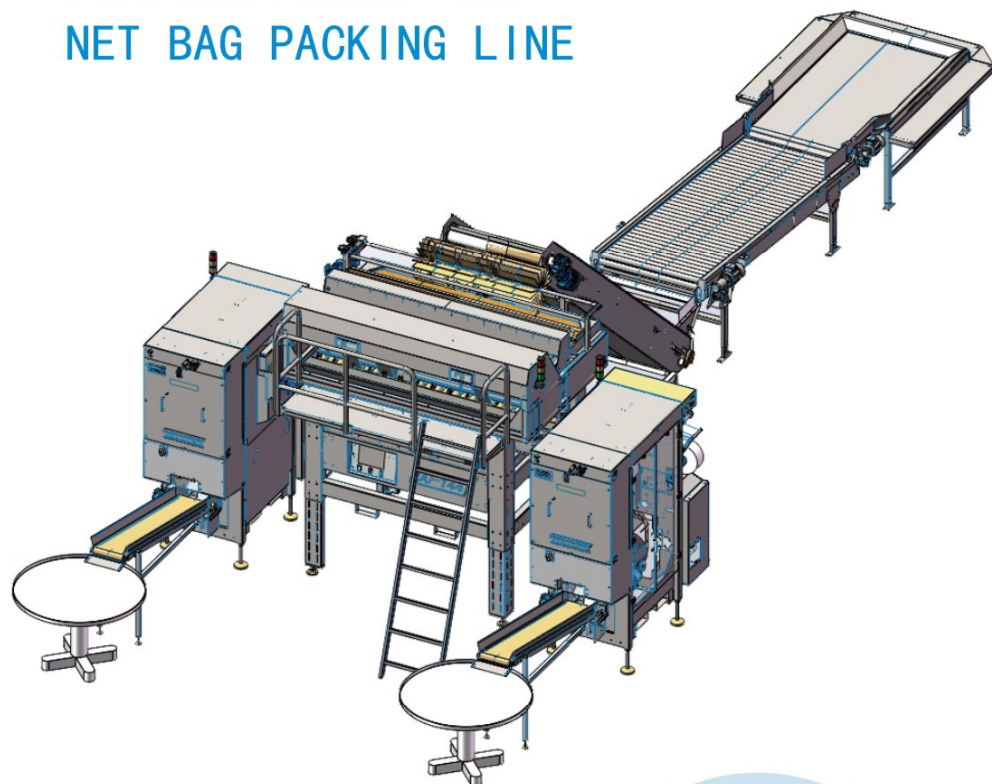


立式网袋是一种立式的网袋包装自动化设备, 用于将物料包装在双封口的网袋(编织网袋、注塑网袋)中。在网袋两侧分别热封有标签与提手袋。设备内部配备一体PC与打印机, 可对标签进行打印并实时修改。

Vertical mesh bag is a vertical mesh bag packaging automation equipment, used for the material packaging in double-sealed mesh bag (knitted mesh bag, Extruded mesh bag). The label and the hanger are heat-sealed on both sides of the bag. The device is equipped with an integrated PC and printer, labels can be printed and modified in real time.

网袋包装生产线

NET BAG PACKING LINE



- 1.一台秤配2台包装机包装速度可达 30-50包/分钟(1.5KG),
- 2.包装重量范围 250g~3KG;
- 3.能包装多种不同样式的袋子;
- 4.适用于包装多种产品, 如:柑橘、柠檬、牛油果、土豆、洋葱、板栗等;

1. The packing speed of one scale and two packing machines can reach 30-50 bags/min (1.5 kg) ,
2. The packing weight range is 250g ~ 3kg;
3. Can pack a wide variety of bags;
4. Suitable for packaging a variety of products, such as citrus, lemon, avocado, potatoes, onions, chestnuts, etc.

型号 (Models) : NC-1

电压 : AC380

功率 :15KW

效率 : 30-50 包/分

尺寸 : 13020×5124×2917mm

Voltage : AC380

Power :15KW

Efficiency : 30-50 packs per minute

Size : 13020×5124×2917mm



NET BAG PACKING MACHINE SERIES

网袋包装机系列

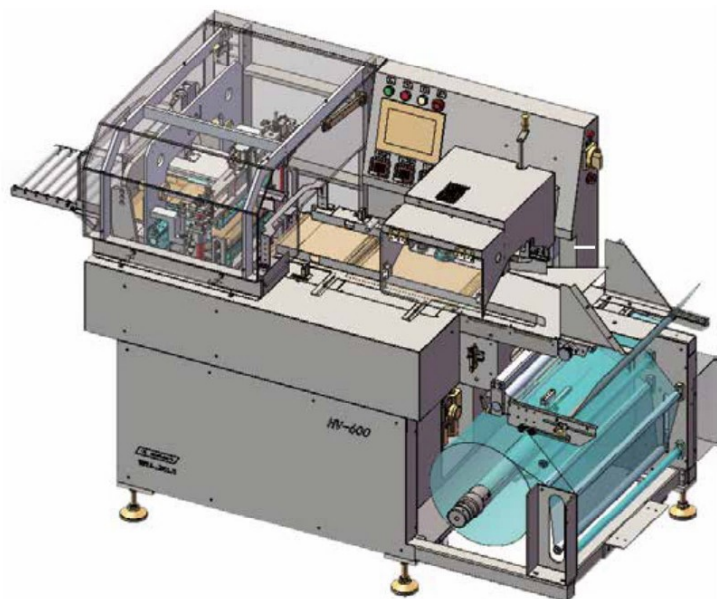


VEGETABLES PACKING MACHINE SERIES

蔬菜包装机系列

HIGH SPEED VEGETABLES PACKING MACHINE

高速蔬菜包装机



设计轻巧、节能省电

lightweight design saves power

适用于包装较薄的薄膜耗材

suitable for thin films

防误切设计、减少损耗

Anti-miscutting function, reduce wastage

双模式选择、适合不同需求

Two model could be chosen to suit different requirement

型号 (Model): HV-600

包装/时间: 30-50包/分钟

Packing / time: 30-50 packs / min

(视包材和样品而定)

(depending on the packaging materials and products)

重量: 850kg

Weight: 850 kg

电压: AC220V

Voltage: AC220V

功率: 3500W

Power: 3500W

包膜宽度: 350-600mm

Film width: 350-600mm

应用范围: 小白菜、空心菜、生菜
等各类叶菜

Application: chinese cabbage, water spinach

other leafy vegetables

长 宽 高: 2050×1000×1300mm

Length width height: 2050×1000×1300mm

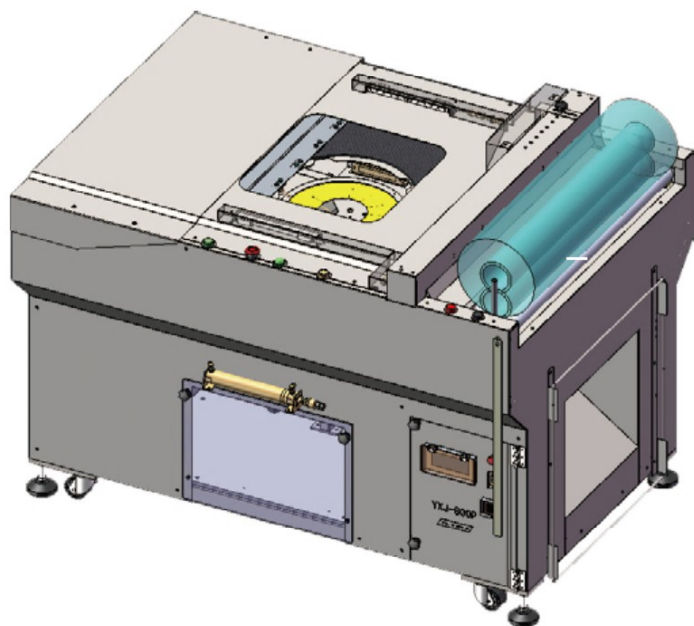


VEGETABLES PACKING MACHINE SERIES

蔬菜包装机系列

SPHERICAL VEGETABLE PACKING MACHINE

球形蔬菜包装机



热融化方式

通过低温（150℃）融化粘着，
不会产生冒烟和臭味

微电脑控制

操作简单、既安全又可靠

全自动运转

由微型电子计算机控制各种设置好的感知器，
只要投入蔬菜，机械会自动运行包装作业

Thermal melting mode

melting adhesion at low temperature (150 °C),
there will no smoke and odor

NC Control

The operation is easy, safe and reliable.

Fully automatic operation

Microcomputer controls all set-up perceptrons,
the machine will automaticly run once the worker
put into the vegetables.

型号 (Model): YXJ-800P

包装/时间: 850个/小时

(视包材和样品而定)

功率: 600W

重量: 170 kg

电压: AC220V

包膜宽度: 530-650mm

应用范围: 生菜、卷心菜、西兰花
菜、等球形蔬菜

长宽高: 1260×820×930mm

Packing / time: 850packs / h

(depending on the packaging materials and products)

Power: 600W

Weight: 170 kg

Voltage: AC220V

Film width: 530-650mm

Application: lettuce, cabbage, broccoli and other
spherical vegetables

Length width height: 1260×820×930mm

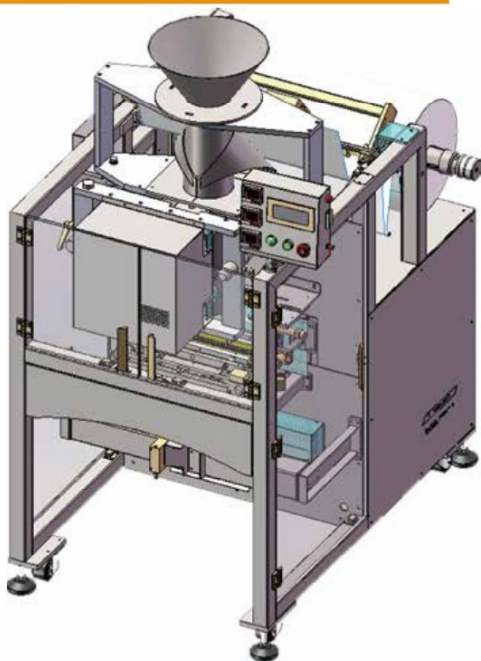


VEGETABLES PACKING MACHINE SERIES

蔬菜包装机系列

VERTICAL PACKING MACHINE

立式包装机



透明丙烯护罩可以看到包装物的流程，进料精度更高，工作可靠，易于维护保养；

空包等待功能，节约耗材，包装更流畅；

一体化设计，无死角维护清洁便利、装拆便利、防护性好；

可连接选配传送带、可兼容CPP/OPP各种国产进口包膜使用。

Transparent propylene shield can see the packaging process, with higher feeding precision, reliable operation and easy maintenance;

Empty package waiting function, saving consumables, more smooth packaging;

Integrated design, no dead angle, convenient maintenance, cleaning, easy assembly and disassembly, good protection;

It can be connected with optional conveyor belt and compatible with various domestic and imported CPP / OPP capsules.

型号 (Model): SL-600

包装/时间: 35包/分钟

(视包材和样品而定)

功率: 1500W

重量: 400kg

电压: AC220V

包膜宽度: 350-600mm

应用范围: 散装净菜等

长宽高: 1245×1000×1700mm

Packing / time: 35 bag / min

(depending on the packaging materials and products)

Power: 1500W

Weight: 400 kg

Voltage: AC220V

Film width: 350-600mm

Application: Clean vegetables in bulk, etc

Length width height: 1245×1000×1700mm

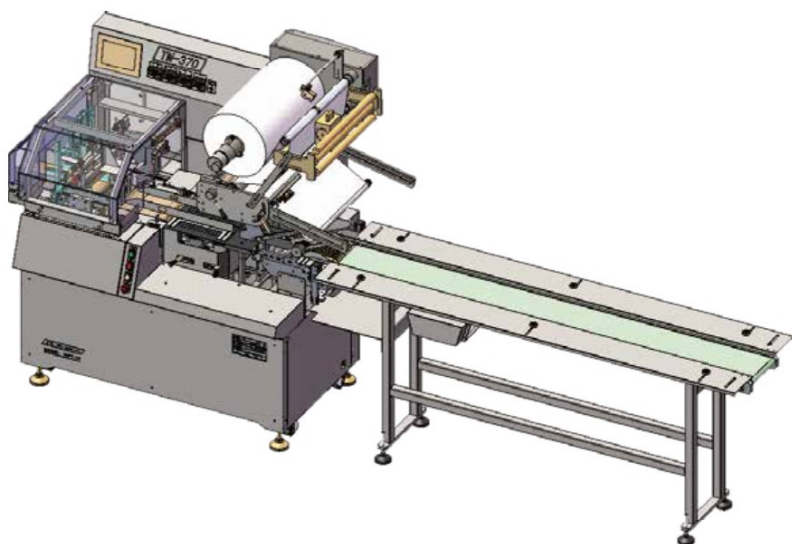


VEGETABLES PACKING MACHINE SERIES

蔬菜包装机系列

HIGH SPEED TRAY PACKING MACHINE

高速托盒包装机



伺服电机控制，张力系统更稳定，进料精度更高，工作可靠，易于维护保养；

空包等待功能，节约耗材，包装更流畅；

触屏式人机界面，可在屏幕上设置包装速度，袋长等参数，操作方便快捷；

一体化设计，无死角维护清洁便利，装拆便利、防护性好；

可兼容CPP/OPP各种国产进口包膜使用。

Servo motor control, more stable tension system, higher feeding accuracy, reliable work, easy maintenance;

Empty package waiting function, saving consumables, more smooth packaging;

The touch screen human-machine interface can set the parameters such as packaging speed and bag length on the screen, which is convenient and quick to operate;

Integrated design, no dead angle, convenient maintenance, cleaning, easy assembly and disassembly, good protection;

Compatible with CPP / OPP all kinds of domestic and imported coating.

型号 (Models): TM -370

电压: AC220V

Voltage: AC220V

功率: 3200W

Power: 3200W

适用膜宽: 310-510 (mm)

Suitable for film width: 310-510 (mm)

效率: 70/min

Efficiency: 70/min

重量: 850 (kg)

Weight: 850 (kg)



VEGETABLES PACKING MACHINE SERIES

蔬菜包装机系列

VEGETABLES PACKING MACHINE SERIES

蔬菜包装机系列

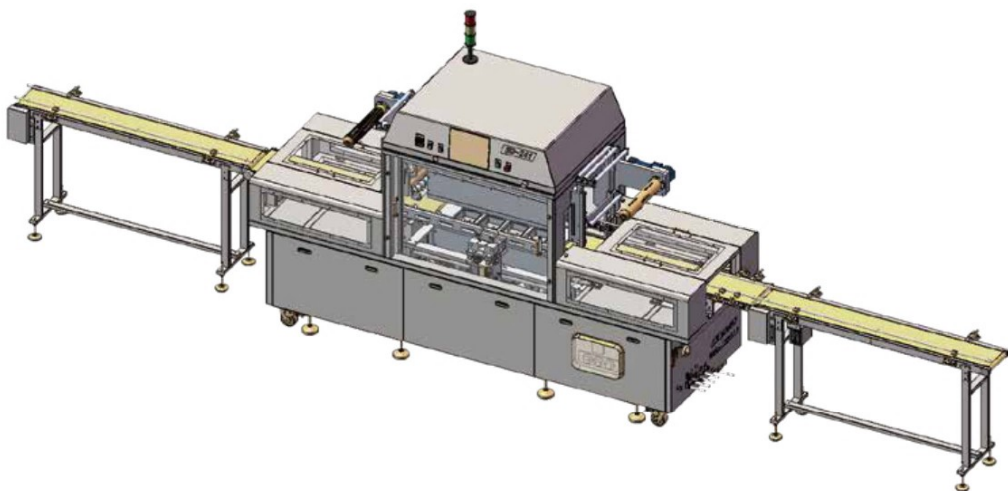


MODIFIED ATMOSPHERE PACKAGING MACHINE SERIES

气调包装机系列

High speed modified atmosphere packaging machine

高速气调包装机



型 号(model):WQ- 241

电 压: AC220V

Voltage: AC220V

功 率: 8-9KW

Power: 8-9KW

适用膜宽: 390 × 260mm

Film width: 390 × 260mm

效 率: 720-860/h

Packing/time: 720-860box/h

长 宽 高: 4000 × 950 × 1955mm

Length width height: 4000 × 950 × 1955mm

安全性高，操作简易，自动排盒进料、自动封贴出料。

走膜与送盒均使用伺服控制，定位精准、生产高效。

采用内切边封口工艺，专用的多盒封膜切刀，保证每盒包装美观如一。

稳定的气体置换技术使每盒的残氧量都低于0.5%。

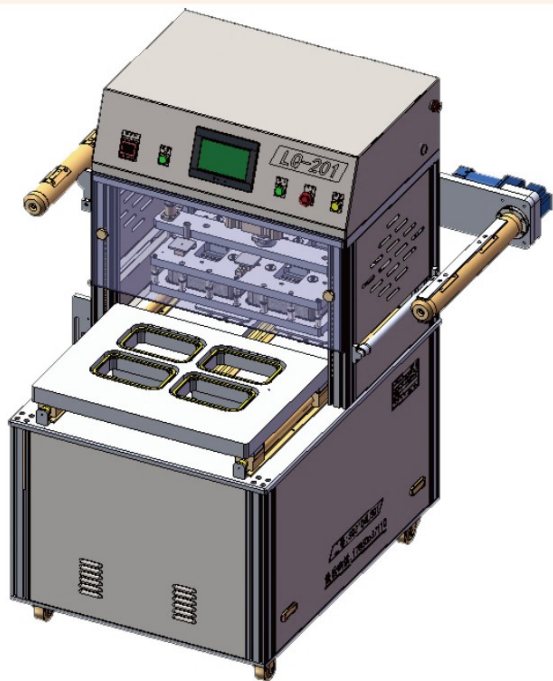
全不锈钢主体结构和外壳，做工精细、经久耐用，清洁维护更省心。

- * High Safety, easy operation, automatic box feeding, automatic sealing paste material.
- * Servo control is used in both feed box and feed box for accurate positioning and high production efficiency.
- * Adopt inner- cutting edge sealing technology, special multi- box sealing cutter, ensure each box packing beautiful and consistent.
- * Stable gas displacement technology allows each box to have less than 0.5% of residual oxygen.
- * All stainless steel main structure and Shell, fine workmanship, durable, cleaning and maintenance more worry.



VERTICAL MODIFIED ATMOSPHERE PACKAGING MACHINE

立式气调包装机



型 号(model):LQ-201

电 压:AC220V

Voltage: AC220V

功 率:400W

Power: 400W

适用膜宽:350×260mm

Film width: 350×260mm

效 率:850盒/小时

Packing/ time: 850box/h

长 宽 高:1350×1220×1500mm

Length width height: 1350×1220×1500mm

PLC精准控制, 包装平整光滑;

紧贴式切刀系统, 包装更美观;

模具热合装置采用无线控制, 多种模具随意切换, 模具切换简单快捷;

高精度置换技术, 排气, 置换, 充气一体化。

*PLC precise control, smooth packaging;

*The close fitting cutter system makes the package more beautiful;

*The mold heat sealing device adopts wireless control, and a variety of molds can be switched at will, which is simple and fast;

*High precision displacement technology, exhaust, displacement, inflation integration.



MODIFIED ATMOSPHERE PACKAGING MACHINE SERIES

气调包装机系列

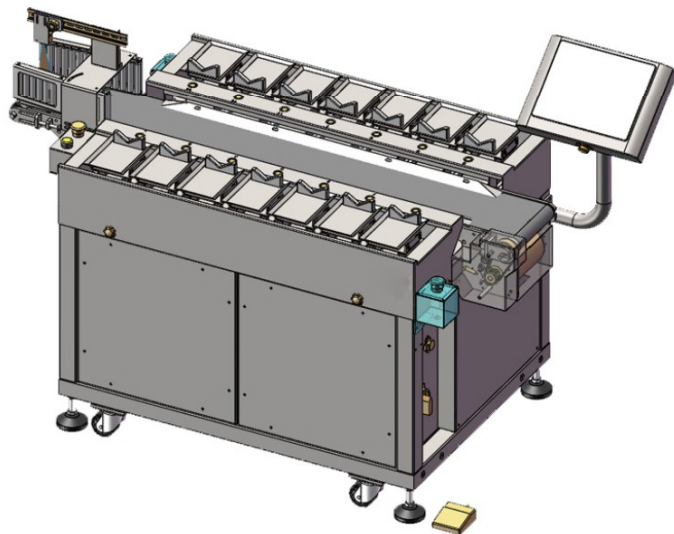


WEIGH PACKING MACHINE SERIES

称重包装机系列

COMBINED SCALE

桌面组合秤



组合式称重包装机

高速、准确、稳定

适用于果蔬类、水产类、冷冻食品类的物料称重

Combined weighing and packing machine

High speed, accuracy and stability

It is suitable for weighing fruits and vegetables, aquatic products and frozen food

型号(Model): DW-14

WEIGH PACKING MACHINE SERIES

称重包装机系列

单斗称重(最大): 3000g

称量精度: X(0.5)

最小分度: 0.1g

最高速度: 28 BPM

显示器: 10寸触摸屏

电源单相: 220V/400W

外观尺寸: 1625(L)×775(W)×1030(H)mm

秤盘尺寸: 160(L)×250(W)mm

机器重量: 200kg

Single bucket weighing (maximum): 3000g

Weighing accuracy: X (0.5)

Minimum Division: 0.1g

Maximum speed: 28 BPM

Display: 10 Inch Touch Screen

Single phase power supply: 220V / 400W

Appearance size: 1625 (L) × 775(W) × 1030 (H) mm

Scale size: 160 (L) × 250 (W) mm

Machine weight: 200kg



CONVEYOR TYPE COMBINED SCALE

多头带式组合秤



14 头带式组合秤

高速、准确、稳定

适用于果蔬类、水产类、冷冻食品类的物料称重

14 heads conveyor type combined scale

High speed, accuracy and stability

It is suitable for weighing fruits and vegetables, aquatic products and frozen food

型号(Model): DL-14

WEIGH PACKING MACHINE SERIES

称重包装机系列

单斗称重(最大): 3000g

称量精度: X(0.5)

最小分度: 0.1g

最高速度: 40 BPM

显示器: 10寸触摸屏

电源单相: 220V/1000W

外观尺寸: 5150(L)×1420(W)×1220(H)mm

秤盘尺寸: 160(L)×250(W)mm

机器重量: 300kg

Single bucket weight (maximum): 3000g

Weighing accuracy: X (0.5)

Minimum Division: 0.1g

Maximum speed: 40 BPM

Display: 10 Inch Touch Screen

Single phase power supply: 220V / 1000W

Appearance size: 5150 (L) × 1420 (W) × 1220 (H) mm

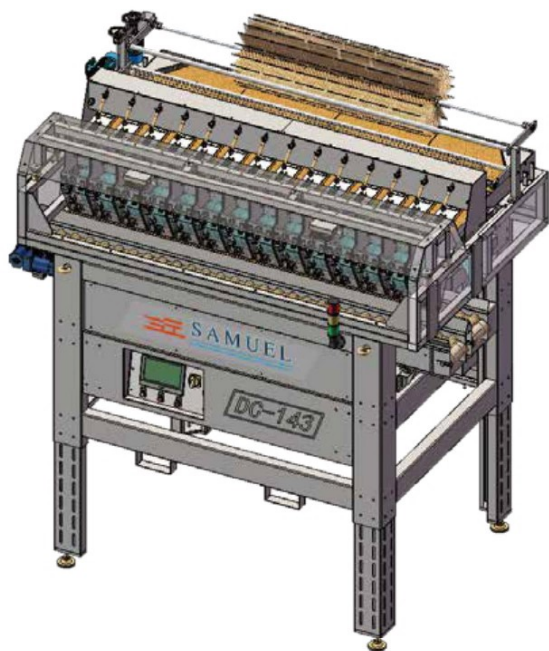
Scale size: 160 (L) × 250 (W) mm

Machine weight: 300kg



钢琴秤 (直列式组合秤)

PIANO SCALE(IN-LINE COMBINATION SCALE)



1. 算法先进，数字滤波器可同时计算多个重量
2. 坚固耐用，能够在恶劣环境下工作：土豆、洋葱、地瓜等，维护成本更低
3. 转储能力强，可以实现更高的生产率
4. 能适应不同的产品尺寸，最小15毫米
5. 每分钟包装60包 (1kg/包) 成品
6. 称重准确度高，不超过1kg的准确度为 5%，更大重量的准确度为 0.5% 至 2%
7. 最小物体15mm; 秤重范围:(一次500g- 10kg、多次25kg); 精度:1kg以内5%、1kg以上0.5%- 2%

WEIGH PACKING MACHINE SERIES

称重包装机系列

型号 (Model): DC-143

电 压: AC220V
功 率: 1200W
效 率: 60次/分钟 (重量 ≤ 1Kg)
重 量: 1600Kg
长宽高: 2750 × 1750 × 2800mm

Voltage: AC220V
Power: 1200W
Efficiency: 60/min (Weight ≤ 1Kg)
Weight: 1600Kg
Length width height:
2750 × 1750 × 2800mm



- * The Digital filter can calculate multiple weights at the same time
- * Strong and durable, able to work in harsh environments: Suitable for weighing potatoes, onions, sweet potatoes, etc., lower maintenance costs
- * High dump capacity allows for higher productivity
- * Can adapt to different product sizes, minimum 15 mm
- * Pack 60 packs (1kg/Pack) per minute
- * Weighing accuracy is high, less than 1kg accuracy of 5%, greater weight accuracy of 0.5% to 2%
- * Minimum 15mm; weighing range: (once 500g- 10kg, many times 25kg); accuracy: within 1kg 5%, more than 1kg 0.5% - 2%

WEIGH PACKING MACHINE SERIES

称重包装机系列

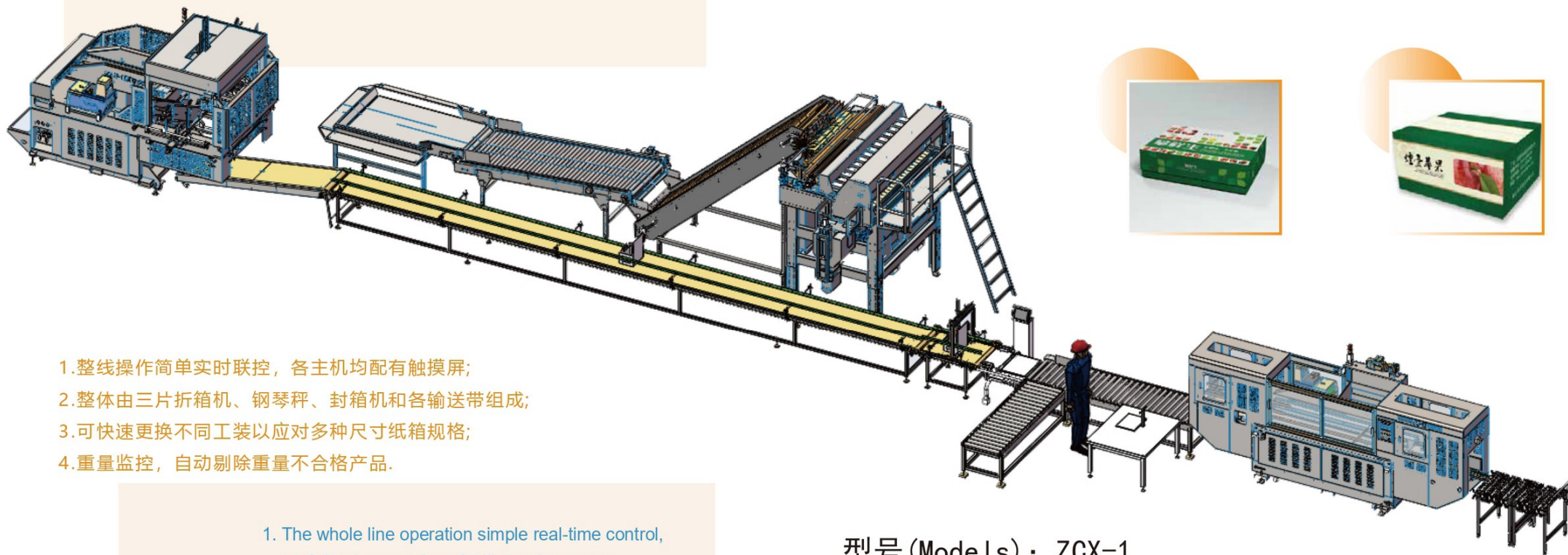


Fruits packing series

水果包装系列

装箱生产线

CARTON PACKING LINE



- 1.整线操作简单实时联控，各主机均配有触摸屏；
- 2.整体由三片折箱机、钢琴秤、封箱机和各输送带组成；
- 3.可快速更换不同工装以应对多种尺寸纸箱规格；
- 4.重量监控，自动剔除重量不合格产品。

1. The whole line operation simple real-time control, each host are equipped with touch screen;
2. The whole consists of three pcs folding box machine, piano scale, sealing machine and conveyor belt;
3. Quick change of tooling to various sizes of cartons.
4. Weight monitoring, automatic elimination of weight unqualified products.

型号 (Models) : ZCX-1

电压：AC380

功率：18kw

效率：20~25 箱/分钟

称重范围:500g-10kg

多个称重头最多可达25kg

尺寸：25972×6037×2917mm

Voltage : AC380

Power :18KW

Efficiency : 20~25 box/min

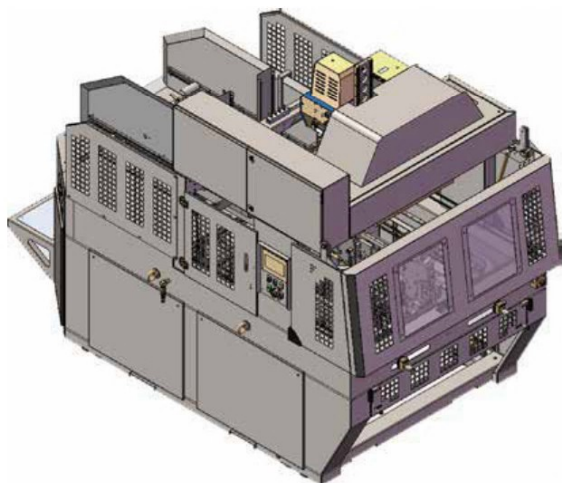
Weighing range:500g-10kg

Up to 25kg can be weighed on multiple scales

Size: 25972×6037×2917mm

单片式折盒机

BOX FORMING



机器概述

该机器多种控制系统确保产品完美粘合，机器操作简单，尺寸调节方便，易上手，入门快。可通过计数器对机器各个工位的位置进行调整，以制作单片式多种盒型。这台机器可以记忆许多箱型记忆调控方便快速。

机器特征

- 1、适合搭配多种箱型。
- 2、可更换模具。
- 3、连接控制的可能性(用于在线支持)。

Machine Overview

The various control systems of the machine ensure the perfect bonding of products, simple operation of the machine, convenient size adjustment, easy to use, fast entry. The position of each work station of the machine can be adjusted by the counter, so as to make a variety of single-chip box. This machine can memory many box, memory control convenient and fast.

Machine features

- 1.suitable for a variety of box.
- 2.Replaceable mold.
- 3.possibility of connection control (for online support) .

型号 (Models) : D-1500

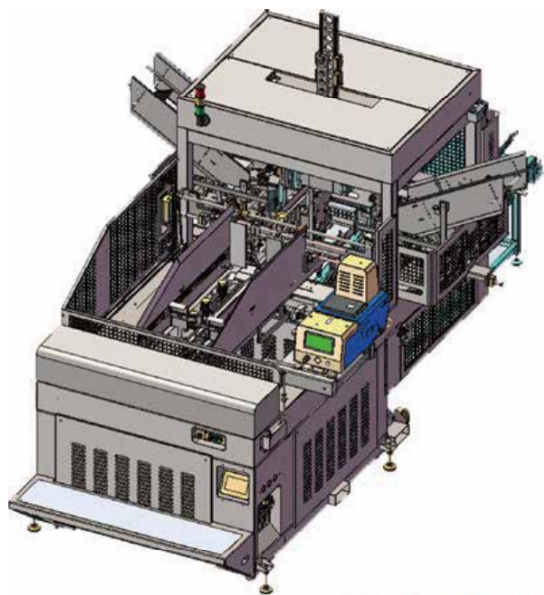
电压: 380V
功率: 6KW
效率: 1600箱/小时
箱子尺寸范围:
300x200x100mm — 600x600x250mm
重量: 1500KG
尺寸: 3270x2215x2200mm

Voltage: 380V
Power: 6KW
Efficiency: 1600box/h
Size Range of box:
300x200x100mm — 600x600x250mm
Weight: 1500KG
Size: 3270x2215x2200mm



三片式折盒机

3P BOX FORMING



机器概述

S-1500 是一款折盒机，主要用于水果和蔬菜等包装纸盒的生产。该机器有一个纸板进料仓，有两个侧进料仓，其中在工作的情况下，纸板通过轨道被运送到工作位，两侧纸板再被放入预定位置，随后进行成型工作。

机器特征

- 1、适合搭配多种尺寸。
- 2、只能使用规定尺寸范围内的纸板。
- 3、连接控制的可能性(用于在线支持)。

Machine Overview

S-1500 is a folding box machine, mainly used for fruit and vegetables and other packaging carton production. The machine has a cardboard feed bin, there are two side feed bin, in the case of work, the cardboard is transported to the working track, the two sides of the cardboard is placed in a predetermined position, and then the molding work.

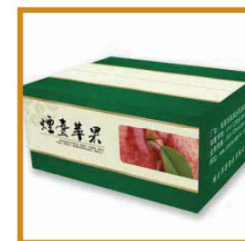
Machine features

1. Suitable for a variety of sizes.
2. Use only cardboard of the specified size.
3. Possibility of connection control (for online support).

型号 (Models) : S-1500

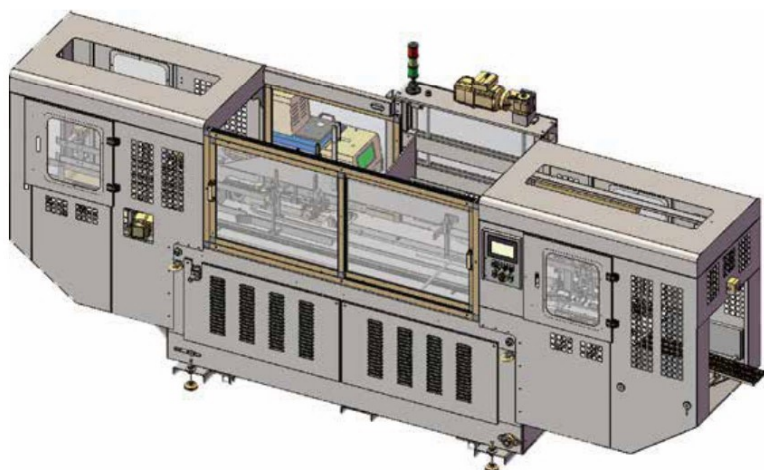
电压: 380V
功率: 7KW
效率: 1000-2000箱/小时
箱子尺寸范围:
300x200x100mm -- 600x600x350mm
重量: 1990KG
尺寸: 3756.5 × 2844 × 2728mm

Voltage: 380V
Power: 7KW
Efficiency: 1000-2000box/h
Size Range of box:
300x200x100mm -- 600x600x350mm
Weight: 1990KG
Size: 3756.5 × 2844 × 2728mm



封箱机

BOX SEALING



机器概述

FX-3 是一款封箱机，主要用于水果和蔬菜等包装纸盒的封箱工作。该机器由一个进料输送带封箱点胶位，压紧工作位等部分构成，其中在工作的情况下，装好箱的水果或蔬菜通过输送带被运送到点胶封箱位，点胶封口后进入到压紧工作位，进行压紧工序后流出设备完成整个封箱工作。

机器特征

- 1、适合搭配多种尺寸。
- 2、只能使用规定尺寸范围内的纸板。
- 3、连接控制的可能性(用于在线支持)。

Machine Overview

FX-3 is a sealing machine, mainly used for fruits and vegetables, packaging carton sealing work. The machine consists of a feed conveyor, with sealing point glue position, pressing the working position and other parts, in which, under the working condition, the fruit or vegetable packed in the box is handed over, and the conveyor belt is transported to the point glue sealing box position, the dispensing glue seals after entering, compacts the working position, carries on compacts the working procedure after the outflow equipment completes the entire, the sealing box work.

Machine features

1. Suitable for a variety of sizes.
2. Use only cardboard of the specified size.
3. Possibility of connection control (for online support).

型号 (Models): FX-3

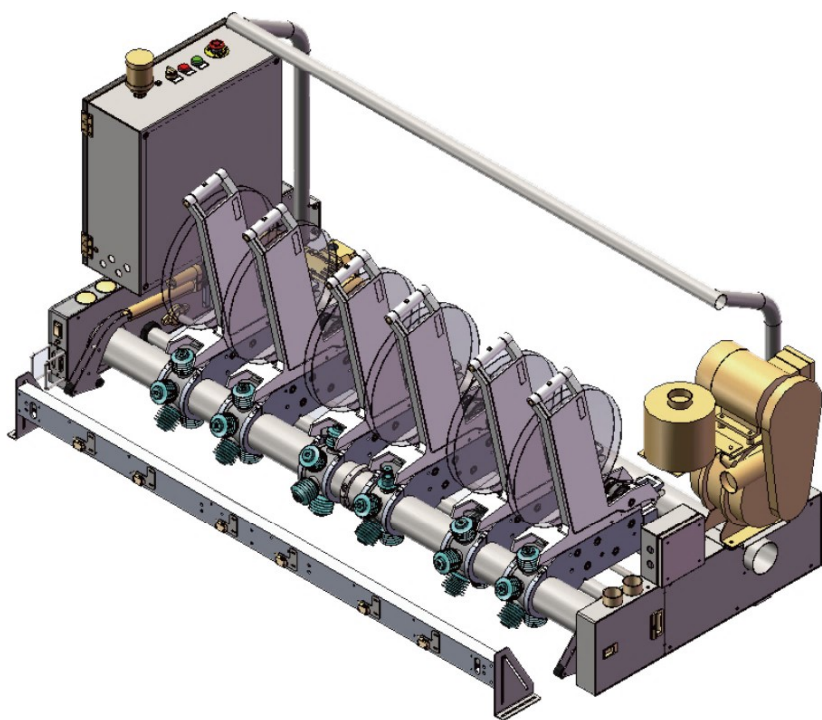
电压:380v
功率:6KW
效率: 1200-1800箱/小时
重量:1400 KG
尺寸:4955mm x 2175mm 1306mm

Voltage:380v
Power:6KW
Efficiency: 1200-1800boxes per hour
Weight:1400 KG
Size:4955mm x 2175mm 1306mm



水果贴标机

FRUIT LABELING MACHINE



- 1.适用于各种水果或蔬菜贴标，标签样式多种可选;
- 2.可安装在分级机或单一输送机上，通过分级机接口进行选择贴标;
- 3.可适应速度不断变化的生产线持续稳定贴标;
- 4.快速更换标签纸，贴标头高度方便调节，各贴标头计数功能。

1. Apply to all kinds of fruit or vegetable labeling, label style optional;
2. Can be installed in the classifier or a single conveyor, through the classifier interface for selective labeling;
3. Can adapt to the constantly changing speed of the production line continued stable labeling;
4. Quick change of label paper, convenient adjustment of label head height, counting function of each label head.

型号 (Models) : FFT-1

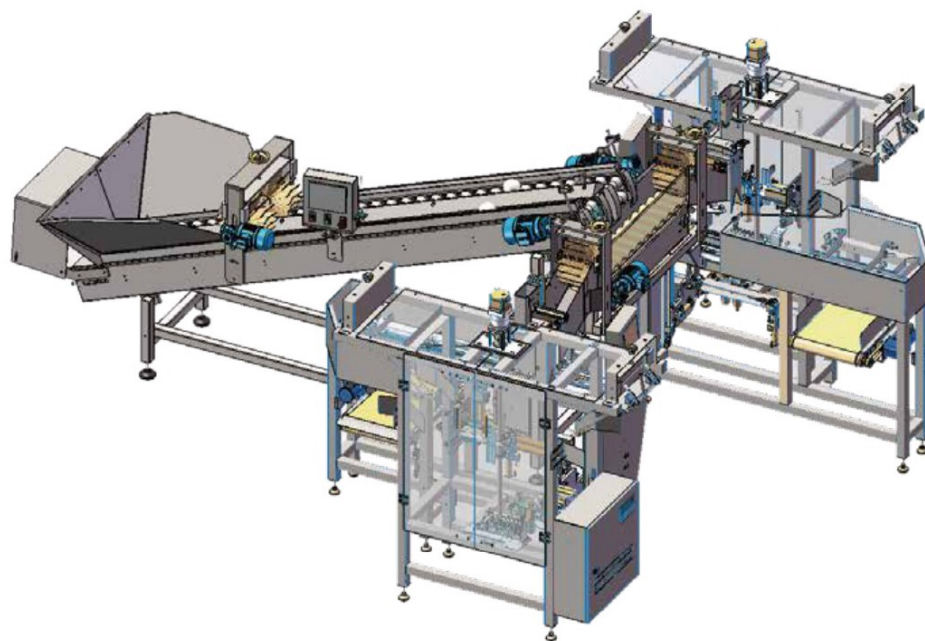
电压: 380V 功率: 4 KW
频率: 单通道Max360贴/分钟
尺寸: L2130×W1073×H922

Voltage: 380V Power: 4 KW
Frequency: single channel Max360 paste/min
Size: L2130×W1073×H922



数粒机

FRUITS COUNTER



1. 可适应多种尺寸，用于多种水果蔬菜的计数
2. 输送速度快，可根据不同种类的水果蔬菜进行调节
3. 计数精准，通过光电传感器计数，即使物料很大也能实现精准计数
4. 在加速和停止的过程中有变速，可防止物料向前或向后倾倒

1. Can be adapted to a variety of sizes, for a variety of fruit and vegetable count
2. The conveying speed is fast and can be adjusted according to different kinds of fruits and vegetables
3. Accurate counting, counting through photoelectric sensors, even if the material is very large can also achieve accurate counting
4. In the process of acceleration and stopping, there is a speed change to prevent the material from dumping forward or backward

型号 (Models) : SG-30

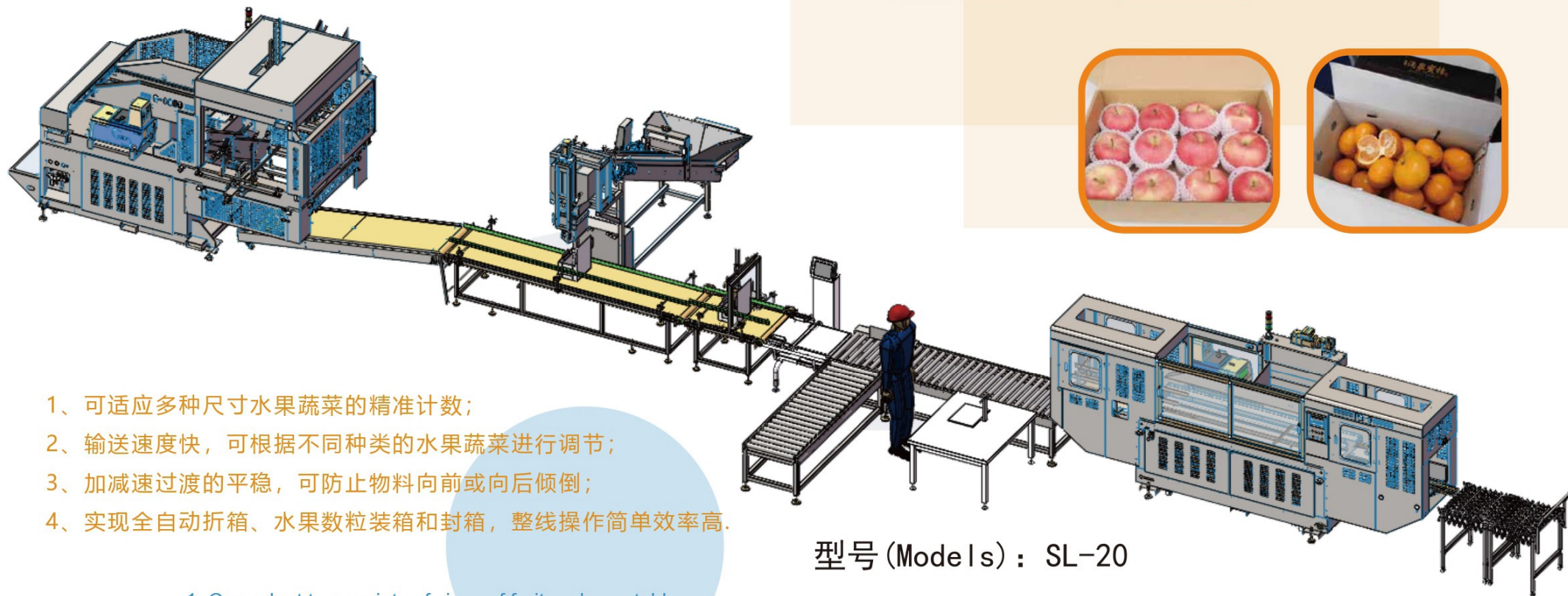
电压: 220V
功率: 3kw
效率: 15-30包/分钟
尺寸: 4486×3287×1748mm
输送水果尺寸: 60-100mm
单通道速度: 320个/分钟

Voltage: 220V
Power: 3kw
Efficiency: 15-30/min
Size: 4486×3287×1748mm
Size of conveying fruit: 60-100mm
Single channel speed: 320/min



数粒装箱生产线

COUNTING & ENCASEMENT PACKING LINE



- 1、可适应多种尺寸水果蔬菜的精准计数；
- 2、输送速度快，可根据不同种类的水果蔬菜进行调节；
- 3、加减速过渡的平稳，可防止物料向前或向后倾倒；
- 4、实现全自动折箱、水果数粒装箱和封箱，整线操作简单效率高。

1. Can adapt to a variety of sizes of fruit and vegetable accurate counting;
2. The conveying speed is fast and can be adjusted according to different kinds of fruits and vegetables
3. The smooth acceleration and deceleration transition can prevent the material from dumping forward or backward;
4. Automatic folding box, fruit packing and sealing, the whole line operation is simple and efficient.

型号 (Models) : SL-20

电压 : AC380

功率 : 8 KW

效率 : 18-30箱/分钟 (根据装箱个数)

尺寸 : 18972.7×5819×2814mm

Voltage : AC380

Power : 8 KW

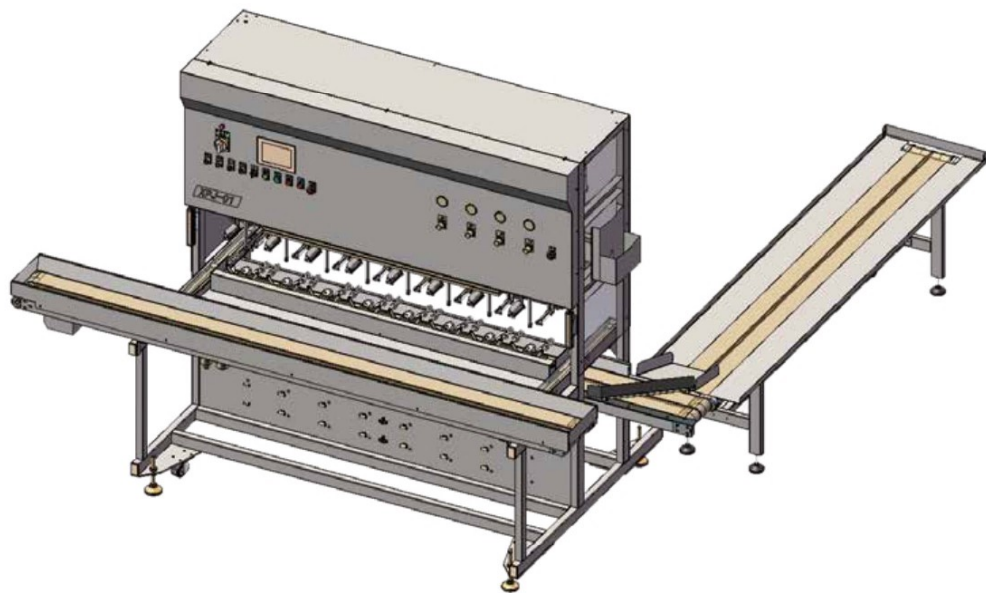
Efficiency : 18-30 box/min

(According to the number of boxes)

Size : 18972.7×5819×2814mm

果蔬削皮机

FRUITS PEELING MACHINE



1. 出肉率高, 自动跟踪果实外形, 调节刀刃压力, 贴合果皮厚度保持均匀;
2. 根据果实大小调节削皮刀数, 采用果皮分离方式, 皮和削好的果肉从两个轨道分离开, 避免瓜果二次污染;
3. 可用范围: 芒果、芋头、地瓜、哈密瓜、茄子等均可使用.

1. Less waste, automatically tracking the shape of the fruits to adjust the blade pressure, fit and keep the peel thickness uniform;
2. According to the size of the fruits to adjust the peeling times. Adopting a separation method, peel and peeled fruits are separated into two different tracks, avoiding secondary pollution.
3. Available for mango, taro, sweet potato, cantaloupe, eggplant etc.

型号 (Models): XPJ-01

电压: 220V

功率: 4kw

重量: 700kg

效率: 56个/分钟 (8工位)

处理量: 2-2.6吨/小时

尺寸: 3650 × 3140 × 2000mm

Voltage: 220V

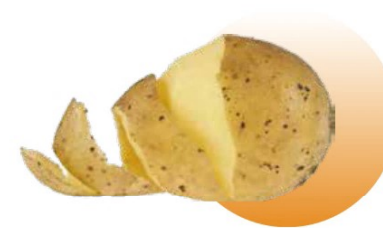
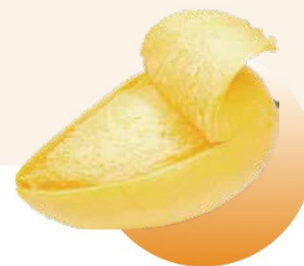
Power: 4kw

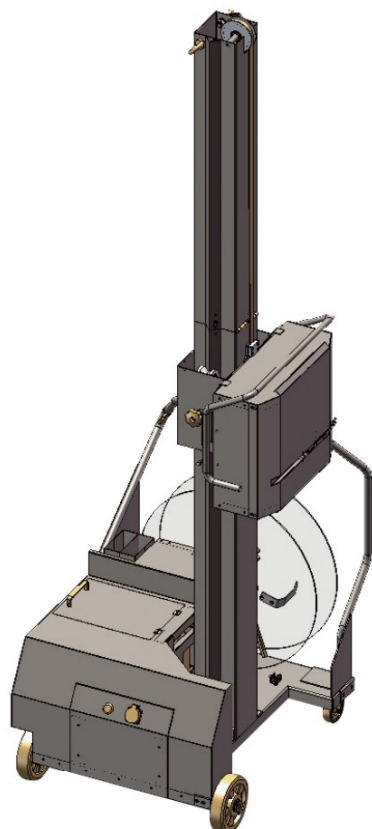
Weight: 700kg

Efficiency: 56/min (8 Work stations)

Processing capacity: 2-2.6Tons/h

Size: 3650 × 3140 × 2000mm





护角机 SEMI AUTOMATIC STRAPPING MACHINE

型号 (Models) : FJ-1

功率: 0.5kw
重量: 340kg
尺寸: 1112×836×2947.5mm
效率: 4个护角3个带子/分钟

Power: 0.5kw
Weight: 340kg
Size: 1112×836×2947.5mm
Efficiency: 4 corner protector 3 straps/min

1. 蓄电池供电，使用时移动更加方便；
2. 自动张紧，张紧力可调，送带长度可调；
3. 电加热系统，热封牢固美观，一致性好，加热温度可调；
4. 捆扎尺寸适用范围较大。

1. Battery power, more moving convenient when using;
2. Automatic tension, adjustable tension, belt length adjustable;
3. Electric heating system, heat seal firm and beautiful, good consistency, heating temperature adjustable;
4. The size of binding has a wide application range.



Fruits packing series

水果包装系列

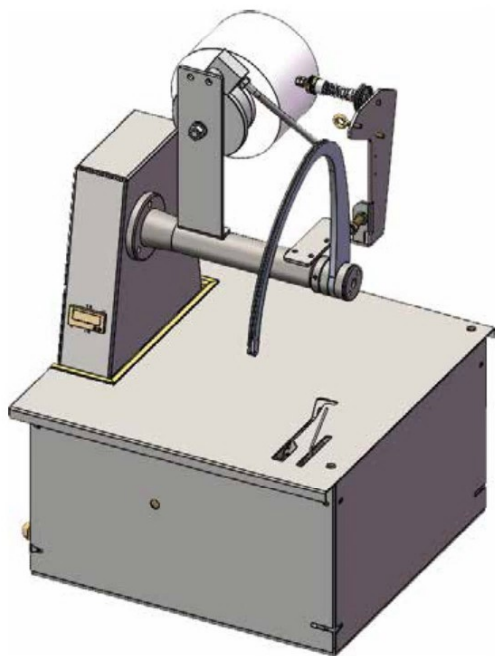


OTHER

其他

VEGETABLE & FLOWER BINDING MACHINE

蔬菜&鲜花捆扎机



型 号: ZD-100
速 度: 高达100次/分
重 量: 约47KG
电 压: AC220V
拉紧度: 40-110N
拉深度: 高达260%

Model: ZD-100
Speed: up to 100 times / minute
Weight: about 47kg
Voltage: AC220V
Tension: 40-110n
Deep drawing rate: up to 260%

蔬菜&鲜花自动扎线机可用于捆扎鲜花花束，蔬菜，线束等。

扎线机简单易操作、作业安全可靠、捆扎效果好。

全自动运转、耐湿耐脏、经久耐用；机身轻便、噪音低。

采用不锈钢材料、易清洁、所有控制方便简单，

易于应用在全自动生产线上。

Vegetable-flower automatic tier can be used to tie flowers, vegetables, wiring harness and so on.

The wire binding machine is easy to operate, safe and reliable, and has good binding effect.

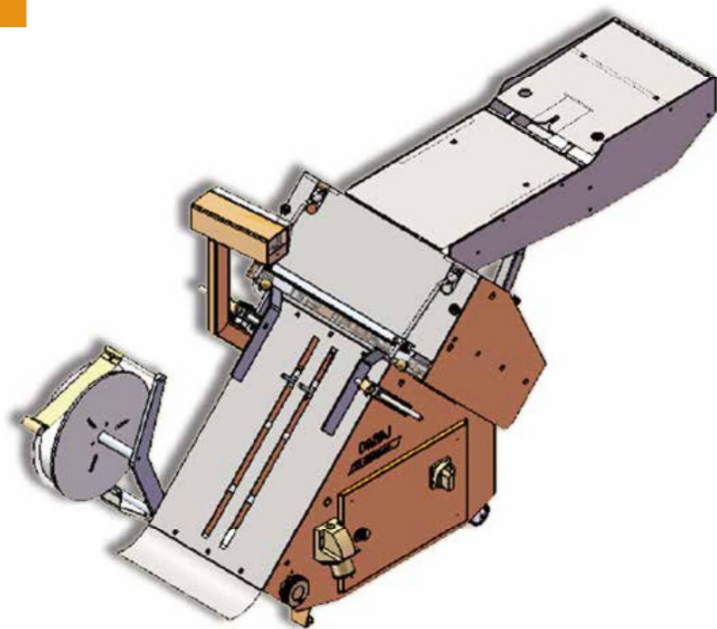
Fully automatic operation, wet and dirty resistance, durable; light body, low noise.

stainless steel material, easy to clean, the operation is convenient and simple, can be used in automatic production line.



CLIPPING MACHINE

扎口机



型 号: DGZDJ-1
重 量: 约200KG
电 压: AC220V
速 度: 高达35次/分
尺寸: 长1856x宽820x高1035

Model: DGZDJ-1
weight: About200KG
Voltage: AC 380V
Capacity: 30pcs / min
size: L1856xW820xH1035

自动扎口机可用于面包，饼干等。

简单易操作、作业安全可靠、捆口效果好。

全自动运转、耐湿耐脏、经久耐用；机身轻便、噪音低。

采用不锈钢材料、易清洁、所有控制方便简单，

Automatic taping machine can be used for bread, biscuit, etc.

Simple and easy to operate, safe and reliable operation, good binding effect.

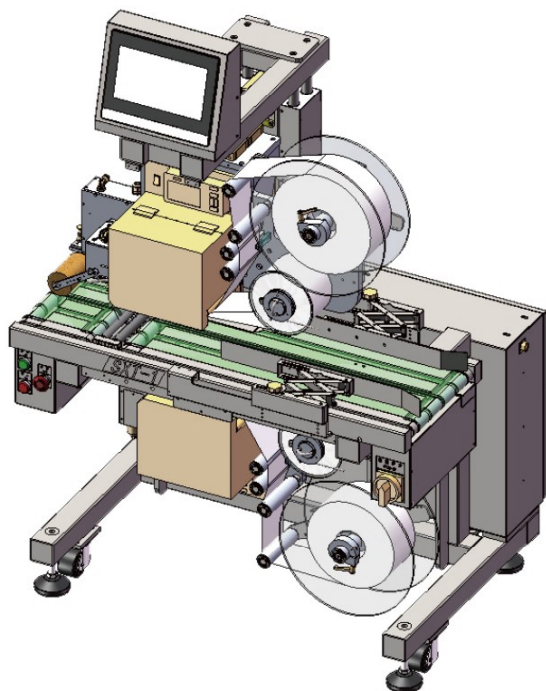
Fully automatic operation, moisture and dirt resistance, durable; light body, low noise.

It is made of stainless steel, easy to clean and easy to control,



贴标机

LABELING MACHINE



1. 易于操作的人机界面，清晰度高。
2. 打印图像清晰，热敏打印头结合多种字体，提供高质量打印。
3. 打印速度快，最高可达200mm/s
4. 灵活，易于设计标签，可在计算机上创建标签和产品数据库，通过USB存储器传输给贴标机。
5. 可供贴标的产品尺寸范围大

- *Easy to operate man- machine interface, high definition.
- *Print image clear, thermal print head combined with a variety of fonts to provide high- quality printing.
- *Fast printing speed up to 200mm/s
- *Flexible and easy to design labels, you can create labels and products data bases on your computer and transfer them to a label maker via USB storage.
- *The range of products for labeling is large.

型号 (Model): SXT-1

电 压: AC220V
功 率: 600W
效 率: Max 50贴/分钟
重 量: 300Kg
长宽高: 1080×860×1450mm

Voltage: AC220V
Power: 60W
Efficiency: Max 50/min
Weight: 300Kg
Length width height:
1080×860×1450mm



OTHER 其他



CONSUMABLES 耗材

公司拥有强大的售后服务团队，在全国设有七个办事处，服务范围可覆盖所有省市。能及时高效的提供售后服务，客户的稳定高效生产是我们不懈的追求。公司以成为全球最受欢迎的生鲜包装解决方案提供商为愿景，为客户创造更大的价值。

The company has a strong after-sales service team, with seven offices in the country, the scope of service can cover all provinces and cities. Can provide timely and efficient after-sales service, customer's stable and efficient production is our unremitting pursuit. The company's vision is to become the world's most popular fresh packaging solution provider to create greater value for customers.

AFTER SALE GUARANTEE

售后保障

CUSTOMER CASE

客户案例

